



# Certificate of Compliance

Certificate: 2009195

Master Contract: 154649

Project: 70211662

Date Issued: 2019-02-05

Issued to: ITW Welding Group  
1635 W Spencer St  
Appleton, Wisconsin 54912  
USA

Attention: Terry Christianson-Plato

*The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.*



Issued by: *Sam Zaffino*  
Sam Zaffino

## PRODUCTS

CLASS - C561101 - WELDING MACHINES

CLASS - C561181 - WELDING MACHINES-Certified to US Standards

## PART A:

Model: Spectrum 875 Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input				Output			Polarity
1 phase	60Hz	208V	46.9A	40% duty	60A	140V	DC

Input				Output			Polarity
1 phase	60Hz	230V	41.6A	50% duty	60A	140V	DC

Maximum Open Circuit Voltage: 400 Volts Dc

To be used with torch Model : Hypertherm Inc. ICE 60T Torch or Thermacut XT 60 Torch

## PART B:



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Model: **Spectrum 875 Autoline** Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input				Output			Polarity
1 phase	60Hz	208V	47.4A	40% duty	60A	140V	DC

Input				Output			Polarity
1 phase	60Hz	230V	42.2A	40% duty	60A	140V	DC

Input				Output			Polarity
3 phase	60Hz	380V	15.0A	60% duty	60A	140V	DC

Input				Output			Polarity
3 phase	60Hz	460V	12.4A	60% duty	60A	140V	DC

Input				Output			Polarity
3 phase	60Hz	575V	9.8A	60% duty	60A	140V	DC

Maximum Open Circuit Voltage: 400 Volts Dc

To be used with torch Model : Hypertherm Inc. ICE 60T & ICE 60TM Torch or Thermancut XT60 & XT60M Torch

**APPLICABLE REQUIREMENTS**

CSA Std C22.2 No. 60: Arc Welding Equipment  
UL Std No. 551 7<sup>th</sup> edition: Transformer-type Arc Welding Machines



## *Supplement to Certificate of Compliance*

**Certificate:** 2009195

**Master Contract:** 154649

*The products listed, including the latest revision described below,  
are eligible to be marked in accordance with the referenced Certificate.*

### **Product Certification History**

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<b>Project</b>	<b>Date</b>	<b>Description</b>
70211662	2019-02-05	Update to 2009195 to cover alt const
2645101	2013-07-30	Update to cover alternate construction and alternate Torches
2285055	2010-03-23	Update to cover addition of similar model Spectrum 875 Autoline
2087295	2008-09-19	Update to cover alternate construction of Input L1, model Spectrum 875
2009195	2008-07-15	Original certification, Model Spectrum 875