



Certificate of Compliance

Certificate: 80004974

Master Contract: 154649

Project: 80076525

Date Issued: 2021-03-22

Issued To: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin, 54912
United States

Attention: Terry Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.

Issued by: Sam Zaffino
Sam Zaffino



PRODUCTS

CLASS - C561103 - WELDING MACHINES

CLASS - C561183 - WELDING MACHINES Certified to US Standards

Part A: Model Millermatic 252

MIG Specifications:

Input – 208/240VAC, 60Hz, Single Phase

Output – 155ADC, 21.8VDC, 100% Duty Cycle, Max OCV 38VDC

Input – 208/240VAC, 60Hz, Single Phase

Output – 200ADC, 24VDC, 60% Duty Cycle, Max OCV 38VDC



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Input – 208/240VAC, 60Hz, Single Phase
Output – 250ADC, 26.5VDC, 40% Duty Cycle, Max OCV 38VDC

Input Current Specification:

U₁: 240 VAC, I_{1max}: 56.4A, I_{ieff}: 44.7A
U₁: 208 VAC, I_{1max}: 64.2A, I_{ieff}: 48.2A

Part B: Model Ironman 240

MIG Specifications:

Input – 208/240VAC, 60Hz, Single Phase
Output – 155ADC, 21.8VDC, 100% Duty Cycle, Max OCV 42VDC

Input – 208/240VAC, 60Hz, Single Phase
Output – 200ADC, 24VDC, 60% Duty Cycle, Max OCV 42VDC

Input – 208/240VAC, 60Hz, Single Phase
Output – 250ADC, 26.5VDC, 40% Duty Cycle, Max OCV 42VDC

Input Current Specification:

U₁: 240 VAC, I_{1max}: 55.7A, I_{ieff}: 40.0A
U₁: 208 VAC, I_{1max}: 62.6A, I_{ieff}: 46.3A

APPLICABLE REQUIREMENTS

CAN/CSA – E60974-1 - Arc Welding Equipment; Part 1: Welding Power Source.
ANSI/IEC 60974-1 - Arc Welding Equipment; Part 1: Welding Power Source



Supplement to Certificate of Compliance

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*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
80076525	2021-03-22	Update 80004974 to cover alt const
80039380	2020-04-16	Update to 80004974 to cover alternate construction
80004974	2019-05-24	Evaluate model Millermatic 252 under CPC program