

Wireless Interface Control Quick Start Guide

POWER BUTTON

Turns remote on/off.

MENU BUTTON

DISPLAY MENU: Sets display options.
SETTINGS MENU: Adjusts speed of parameter increase/decrease, accesses engine/maintenance hours, performs factory reset.

ENGINE BUTTON

ENGINE START: Press once, then immediately press again and hold for three seconds.
ENGINE STOP: Press and hold for three seconds.

PROGRAM BUTTON

Press and release to change the output to a program saved on the welder/generator.



ENTER BUTTON

Changes parameter selection on default weld output screen (see MENU BUTTON).
Selects highlighted item on a menu.

INCREASE BUTTON

Increases amperage, voltage, etc.
Scrolls menus up. Press and hold for one second to increase output by one step (set by user in SETTINGS MENU).
Press and hold for three seconds to increase output at faster rate.

DECREASE BUTTON

Decreases amperage, voltage, etc. Scrolls menus down. Press and hold for one second to decrease output by one step (set by user in SETTINGS MENU). Press and hold for three seconds to decrease output at faster rate.

Wireless Interface Control Function Guide

ENGINE STATUS

Displays on, off and starting

FUEL LEVEL INDICATOR

DUAL OPERATOR INTERFACE INDICATOR

Will display A or B

PROCESS SELECTOR

Shows the process selected. Use the navigational buttons to quickly switch between all available processes from where you are working:

- SMAW XX10
- SMAW XX18
- CAC-A
- Lift Arc GTAW
- Remote TIG
- Remote Stick
- Remote GMAW/FCAW
- Gas GMAW/FCAW
- No Gas FCAW-S

CONTACTOR ON/OFF INDICATOR/SELECTOR

Indicates whether the contactor is on or off. In remote welding modes, the contactor can be manually turned on or off, eliminating unintentional arc strikes between welds.

WIRELESS REMOTE BATTERY LEVEL

COMPRESSOR ON/OFF

PROGRAM NUMBER

Displays the program number. Save custom presets in up to four programs so you can easily switch between pre-programmed settings for multi-pass welds or multiprocess operations to maximize efficiency.

ARC CONTROL

Quickly adjust and save arc control settings — including DIG, DIG Range Inductance and Auto-Stop features — with the remote, ensuring that the highest level of arc quality can be achieved without returning to your engine drive.

AMPERAGE/VOLTAGE ADJUSTMENT

Easily use the remote to adjust parameters while welding. Adjustments can be made in amperage, voltage or percent, and the rate of adjustment can be tailored to the preference of the welder.

