

Certificate of Compliance

Certificate: 70193186 Master Contract: 154649

Project: 80086636 **Date Issued:** 2021-06-09

Issued To: ITW Welding Group

1635 W Spencer St

Appleton, Wisconsin, 54912

United States

Attention: Terry Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.

Issued by: Sam Zaffino Sam Zaffino



PRODUCTS

CLASS - C561103 - WELDING MACHINES

CLASS - C561183 - WELDING MACHINES Certified to US Standards

Part A:

MODEL: BOBCAT 200 AIR PAK DIESEL

Engine driven welder/generator, rated as follows:

Welding Mode – CC/DC/Stick

Weld Output Range 30-210 A

Rated Welding Output, Stick: 210A, 28.4V DC, 20% Duty Cycle

140A, 25.6V DC, 60% Duty Cycle

120A, 24.8V DC, 100% Duty Cycle



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Rated Welding Output, Tig: 210A, 18.4V DC, 20% Duty Cycle

140A, 15.6V DC, 60% Duty Cycle 120A, 14.8V DC, 100% Duty Cycle

Rated Welding Output, CV/DC: 210A, 24.5V, DC, 20% Duty Cycle

140A, 21.0V, DC, 60% Duty Cycle 120A, 20V, DC, 100% Duty Cycle

Max OCV- 56

Auxiliary Power Rating: 120/240VAC 1P 60Hz, 6.5 KW Continuous

• Battery Charge: 12V/24V 0A-100A

Crank Assist:12V 300A; 24V 300A (20 SEC. MAX)

• Air Compressor: 33 scfm @ 175PSI 100% Duty Cycle

Part B:

MODEL: BOBCAT 200 AIR PAK Gas

Engine driven welder/generator, rated as follows:

Welding Mode – CC/DC/Stick

Weld Output Range 30-210 A

Rated Welding Output, Stick: 210A, 28.4V DC, 20% Duty Cycle

140A, 25.6V DC, 60% Duty Cycle 120A, 24.8V DC, 100% Duty Cycle

Rated Welding Output, Tig: 210A, 18.4V DC, 20% Duty Cycle

140A, 15.6V DC, 60% Duty Cycle 120A, 14.8V DC, 100% Duty Cycle

Rated Welding Output, CV/DC: 210A, 24.5V, DC, 20% Duty Cycle

140A, 21.0V, DC, 60% Duty Cycle 120A, 20V, DC, 100% Duty Cycle

Max OCV- 56

• Auxiliary Power Rating: 120/240VAC 1P 60Hz, 6.5 KW Continuous

Battery Charge: 12V/24V 0A-100A

Crank Assist:12V 300A; 24V 300A (20 SEC. MAX)

· Air Compressor: 33 scfm @ 175PSI 100% Duty Cycle

APPLICABLE REQUIREMENTS

CSA C22.2 No. 60974-1 - Arc Welding Equipment; Part 1: Welding Power Source.

ANSI/IEC 60974-1 - Arc Welding Equipment; Part 1: Welding Power Source



Supplement to Certificate of Compliance

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The products listed, including the latest revision described below, are eligible to be marked in accordance with the referenced Certificate.

Product Certification History

Project	Date	Description
80086636	2021-06-09	Update 70193186 to cover alt const.
80067733	2021-04-05	FIR follow-up, update of Report 70193186 to address (FC# 257325) FIR dated December 15, 2020, part number on report not being used
000070211661	2019-01-22	Update to 70193186 to add new similar model
000070193186	2018-10-03	Witness test model for Certification