

# CST™ 280 Series

Stick/TIG Welding Power Source 

## Quick Specs



### Industrial Applications

Power plant construction  
Petrochemical construction  
Maintenance and repair  
Shipbuilding

### Processes

Stick (SMAW)  
TIG (GTAW) Lift-Arc™

**Input Power** Requires 3- or 1-phase power

**Amperage Range** TIG: 5–280 A, stick: 30–280 A

**Max. Open-Circuit Voltage** 77 VDC

**Net Weight** 41 lb. (18.6 kg)

**Superior stick arc performance** even on the difficult-to-run electrodes like E6010.

**Adaptive Hot Start™ for stick arc starts** automatically increases the output amperage at the start of a weld should the start require it. Prevents the electrode from sticking.

**Lift-Arc™ start** provides TIG arc starting without the use of high frequency.



**Simple voltage-changeover switch** saves time when changing primary voltage. Input voltage can be changed without removal from inverter rack or removal of machine case.



CST 280

CST 280 with Meter



**NEW! Optional digital meter** for more precise control when presetting or monitoring welding amperage.

**Portable** in the shop or at the jobsite—at 41 pounds the CST 280 is easily moved from location to location.

**Remote amperage control** provided through 14-pin receptacle on front of the machine. This permits use of standard remote amperage control devices.

**Fan-On-Demand™** cooling system operates only when needed, providing power efficiency and noise reduction.

**Six-foot power cable included.**

**Rack mountable** for protection, storage and transportation of multiple power sources while using a single primary power cable.



Power source is warranted for three years, parts and labor.  
Original main power rectified parts are warranted for five years.



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# Specifications (Subject to change without notice.)

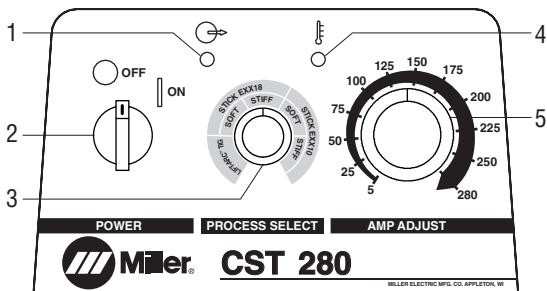


Description	Welding Mode	Input Power	Rated Output	Welding Amperage Range	Max. Open-Circuit Voltage	Amps Input at Rated Load Output, 50/60 Hz								KVA	KW	Dimensions	Net Weight
						208 V	220 V	230 V	400 V	440 V	460 V	575 V					
CST 280, 220-230/460-575 V	Stick (SMAW)	Three-phase	280 A at 31.2 VDC, 35% duty cycle	5-280 A	77 VDC	—	35	34.2	—	—	17.8	14.7	14.6	10.2	H: 13.5 in. (343 mm) W: 7.5 in. (191 mm) D: 18 in. (457 mm)	41 lb. (18.6 kg)	
			200 A at 28 VDC, 100% duty cycle			—	23.3	22.5	—	—	11.7	9.7	9.6	6.4			
	Single-phase	200 A at 28 VDC, 50% duty cycle*	—			43.9	43	—	—	—	—	10.1	6.6				
		150 A at 26 VDC, 100% duty cycle*	—			32.7	32	—	—	—	—	7.3	4.6				
CST 280, 208-230/400-460 V	Stick (SMAW)	Three-phase	280 A at 31.2 VDC, 35% duty cycle	5-280 A	67 VDC	36	—	34	19.8	18	17.5	—	14	10.2	H: 13.5 in. (343 mm) W: 7.5 in. (191 mm) D: 18 in. (457 mm)	41 lb. (18.6 kg)	
			200 A at 28 VDC, 100% duty cycle			23.5	—	22.8	13.5	12	12.7	—	10.2	6.9			
	Single-phase	200 A at 28 VDC, 50% duty cycle*	43.9			—	43	—	—	—	—	9.9	6.5				
		150 A at 26 VDC, 100% duty cycle*	35			—	32.9	—	—	—	—	7.6	4.8				

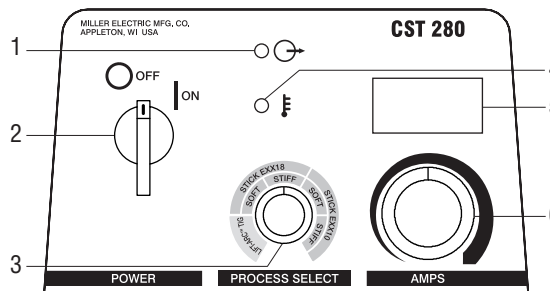
\* Output ratings on 230 V single-phase are reduced to comply with CSA current limitation on input power cable.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards. 1P23M approval.

## Control Panel



CST 280

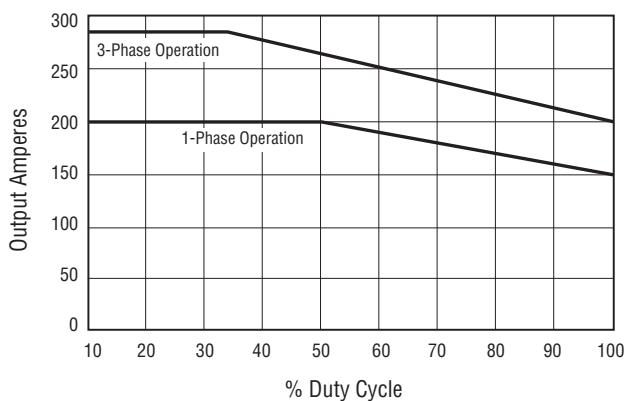


CST 280 with Meter

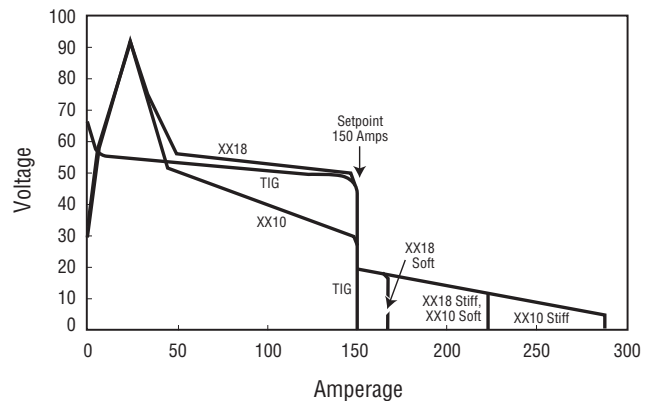
1. Output Light
2. On/Off Switch
3. Weld Process Selector Switch
4. Overtemp Light
5. Digital Meter Display
6. Amperage Adjustment Control

## Performance Data

Duty Cycle Chart



Volt/Amp Curve At 150 Amps



# Genuine Miller® Accessories

## TIG (GTAW) Torches



### Weldcraft™ TIG Torches

The Weldcraft line of air-cooled and water-cooled TIG torches complements the most popular TIG power source line available today.

#### A-150 Valve

#WP-17V-12-2 12 ft. (3.7 m)

#WP-17V-25-2 25 ft. (7.6 m)

150-amp air-cooled torch with valve and two-piece cable.

#### A-200 Valve

#WP-26V-12-2 12 ft. (3.7 m)

#WP-26V-25-2 25 ft. (7.6 m)

200-amp air-cooled torch with valve and two-piece cable.

*These two-piece-cable TIG torches require the installation of a Dinse-style connector (#042 418) or Tweco-style connector (#191 981) depending on the CST model connector type.*

## Remote Controls



### RCC-14 Remote Contactor and Current Control\* #151 086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.



### RCCS-14 Remote Contactor and Current Control\* #043 688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.



### RHC-14 Hand Control\*

#242 211 020 20 ft. (6 m)

#242 211 100 100 ft. (30.5 m)

Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes cord and 14-pin plug.

3.25 inches (102 x 102 x 82 mm). Includes cord and 14-pin plug.



### RFCS-14 Foot Control\* #043 554

Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.



### RFCS-14 HD Foot Control\* #194 744

Heavy-duty foot pedal current and contactor control with increased stability and durability from larger base and heavier cord. Reconfigurable cord can exit front, back or either side of the pedal for flexibility. Includes 20-foot (6 m) cord and 14-pin plug.



### Wireless Remote Foot Control\* #300 429

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.



### Wireless Remote Hand Control\* #300 430

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

### Extension Cables for 14-Pin Remote Controls

#242 208 025 25 ft. (7.6 m)

#242 208 050 50 ft. (15.2 m)

#242 208 080 80 ft. (24.4 m)

*\*The remote controls provide amperage control only on the CST 280, no remote contactor control.*

## Cable Connectors and Adapters

*Note: The Dinse version of the CST 280 includes one set of male connectors. The Tweco version does not.*

### Dinse-Style Connector #042 418

Accepts #4 AWG to #1/0 cable size. Required if male plugs shipped with power source must be replaced or if additional plugs are needed. Kit includes one Dinse-style male plug which attaches to the work and/or weld cables and plugs into the Dinse-style receptacles on the power source.

### Extension Kit for Dinse-Style Cable Connectors #042 419

Accepts #4 AWG to #1/0 size cable. Used to adapt or extend weld and/or work cables. Kit includes one male Dinse-style plug and one in-line female Dinse-style receptacle.



### Dinse/Tweco® Adapter #042 465

A one-piece adapter which has a Dinse-style male plug (to power source) on one end and a female Tweco receptacle (for weld cable connection) on other end.



### Dinse/Cam-Lok Adapter #042 466

A one-piece adapter which has a Dinse-style male plug (to power source) on one end and a Cam-Lok receptacle (for weld cable connection) on other end.



### Tweco®/Dinse Adapter #210 061

A one-piece adapter which has a Tweco-style male plug (to power source) on one end and a female Dinse-style receptacle (for weld cable connection) on other end.



### Tweco®-Style Connector #191 981

Accepts 1/0 to 2/0 size cable. Kit includes one Tweco-style male plug which attaches to the work and/or weld cables and plugs into the receptacle on the power source.

# CST™ 280 Rack (See Index No. DC/18.82 for additional information.)



Shown with optional running gear.

- The rack provides a simple means of protecting and transporting welding power sources for construction, power plant turn-arounds and shipbuilding applications.
- The CST™ 280 Rack's low weight (340 pounds fully loaded) enables use of elevators to move rack.
- Top cover to protect the machines from falling debris.
- Meets NEC requirements with appropriate fuses.
- Lift truck side and end fork pockets.
- Lifting eye simplifies transportation using crane or overhead lifting device.
- One main disconnect box with fused circuit breaker switches for each machine.
- Common output ground connection (for same polarity use only).
- CSTs can be paralleled for air carbon arc gouging.
- Running gear (optional).

## CST Rack Specifications

Power Source	Input Power to Rack	Capacity	Dimensions	Net Weight
CST 280	Three-phase, 220–230/460–575 V, 50/60 Hz	4	H: 50.75 in. (1,289 mm) 4-pack W: 25.5 in. (648 mm)	355 lb. (161 kg)
		8	8-pack W: 46 in. (1,165 mm) D: 26.5 in. (673 mm)	640 lb. (290 kg)

## Ordering Information

Note: The Dinse version of the CST 280 includes one set of male connectors. The Tweco version does not.

Power Source and Options	Stock No.	Description	Qty.	Price
<b>CST™ 280</b> 220–230/460–575 V	#907 244	Dinse-style connectors		
	#907 244 011	Tweco®-style connectors		
	#907 696	Tweco®-style connectors with <b>meter</b>		
<b>CST™ 280</b> 208–230/400–460 V	#907 251	Dinse-style connectors		
	#907 251 011	Tweco®-style connectors		
	#907 251 012	Dinse-style connectors with VRD capability		
	#907 563	Dinse-style connectors with <b>meter</b>		
	#907 563 001	Dinse-style connectors with <b>meter</b> and VRD capability		
<b>Power Source Racks and Options</b>				
<b>CST™ 280 Rack</b> 220–230/460–575 V	#907 245	4-pack rack, Dinse-style connectors		
	#907 247	4-pack rack, Tweco®-style connectors		
	#907 365	8-pack rack, Tweco®-style connectors		
<b>CST™ 280 Rack</b> 208–230/400–460 V	#907 246	4-pack rack, Dinse-style connectors with VRD capability		
Empty Rack	#195 051	4-pack rack, rack only		
	#300 580	8-pack rack, rack only		
Running Gear for Rack	#195 114	For 4-pack rack		
	#195 436	For 8-pack rack		
Fuse	#199 795	30 A fuse for 220 or 230 V input (order 12 per 4-pack rack or 24 per 8-pack rack)		
	#212 541	20 A fuse for 575 V input (order 12 per 4-pack rack or 24 per 8-pack rack)		
<b>Weldcraft™ TIG Torches</b>		See page 3		
<b>Remote Controls</b>		See page 3		
<b>Cable Connectors and Adapters</b>				
Dinse-Style Connector	#042 418	#4 to #1/0 AWG cable size		
Extension Kit for Dinse-Style Connector	#042 419	#4 to #1/0 AWG cable size		
Dinse/Tweco® Adapter	#042 465	One-piece adapter with Dinse-style male plug and Tweco-style female receptacle		
Dinse/Cam-Lok Adapter	#042 466	One-piece adapter with Dinse-style male plug and Cam-Lok receptacle		
Tweco®/Dinse Adapter	#210 061	One-piece adapter with Tweco-style male plug and Dinse-style female receptacle		
Tweco®-Style Connector	#191 981	#1/0 to #2/0 AWG cable size		

Date:

Total Quoted Price:

Distributed by:

